

# SB30,SB33,SB36,VS30,VS33,VS36

## ASSEMBLY INSTRUCTIONS

Getting started:

prepare a protection layer, a screwdriver

STEP 1: Joint side panel with back panel

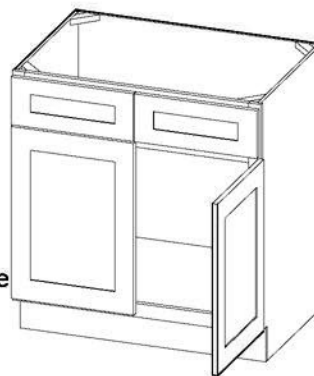
STEP 2: Joint bottom panel with side panel

STEP 3: Joint side panel with bottom & back panel

STEP 4: Attach frame on and toekick board

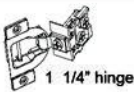
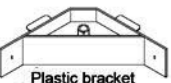
STEP 5: Attach the wood block on the top corner

STEP 6: Fix door&drawer head onto the frame and adjust the cover-space

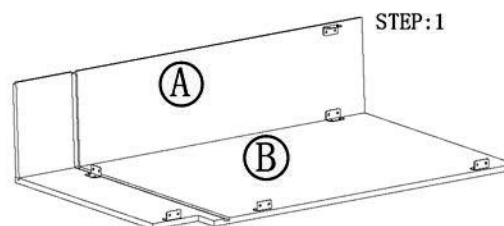


## PARTS LIST

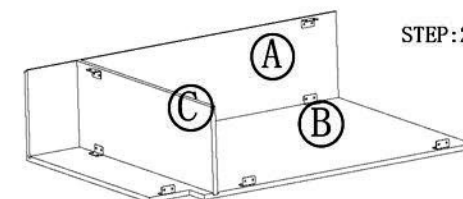
| NO. | Description      | QTY |
|-----|------------------|-----|
| A   | BACK PANEL       | 1   |
| B   | SIDE PANEL       | 2   |
| C   | TOP&BOTTOM PANEL | 1   |
| D   | TOE KICK         | 1   |
| E   | FACE FRAME       | 1   |
| F   | DRAWER HEAD      | 2   |
| G   | CABINETS DOOR    | 2   |

| 8   | 1 1/4" SOFTCLOSE HINGE            | 4   | <br>1 1/4" hinge           |
|-----|-----------------------------------|-----|-------------------------------------------------------------------------------------------------------------|
| 7   | 3/4" ROUND HEAD SCREW             | 4   | <br>3/4" round head screw  |
| 6   | BUMPER                            | 4   | <br>Bumper                 |
| 5   | 9/16"ROUND HEAD SCREW             | 44  | <br>9/16" round head screw |
| 4   | CLEAT                             | 11  | <br>Cleat                |
| 3   | 1"FLAT HEAD SCREW FOR CARCASS     | 4   | <br>1" flat head screw   |
| 2   | Plastic bracket                   | 4   | <br>Plastic bracket      |
| 1   | 1" FLAT HEAD SCREW FOR WOOD BLOCK | 8   | <br>1" flat head screw   |
| NO. | Description                       | QTY | PICTURE                                                                                                     |

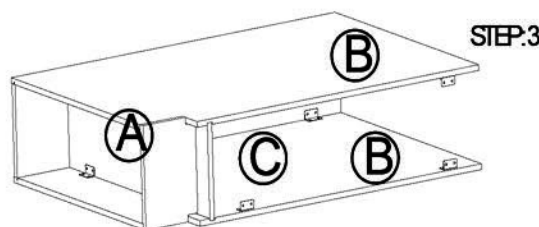
## HARDWARE LIST



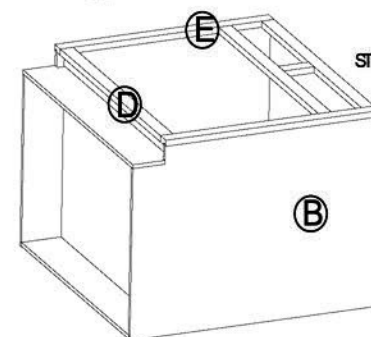
STEP:1



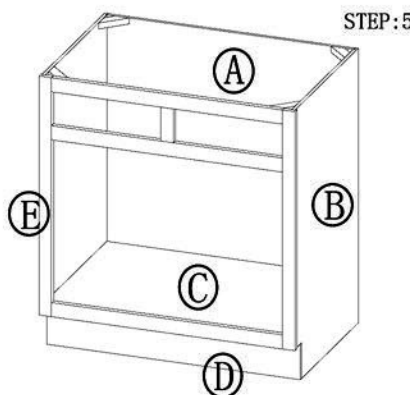
STEP:2



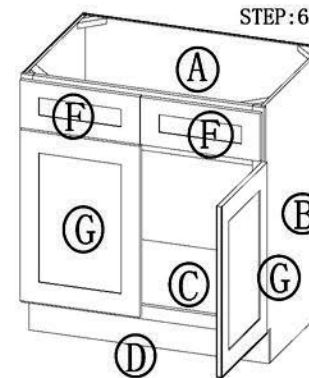
STEP:3



STEP:4



STEP:5



STEP:6

## How To Fix Soft Close Hinge

